Safe Launch Process Landscape

Supplier Readiness Preparation Phase

- Planning
- Preparation
- Audit
- PPAP Run & Approval

Supplier Readiness Execution Phase

- Readiness Audit
- Safe Launch Execution - Phase 2
  - Data Recording
  - Performance Monitoring
  - Data Consolidation & Review by Supplier
  - Data Reporting to ZF
  - Data Review by ZF
  - Parts Labelling
  - Corrective Measures for defect found at ZF
  - PCM & Safe Launch Amendments

Supplier Readiness Exit or Restart - Phase 3

- Safe Launch Exit Approval

Extension of Safe Launch Duration

- NO
- YES

Legend

- Joint activity by Safe Launch Team (ZF & Supplier)
- Activity by ZF
- Activity by Supplier
- Sign off
- Supplier SOP

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