Innovations of Great Value.

Driveline Technology for Heavy Material Handling Vehicles
High precision with heavy loads and fully automatic gear shift

Material handling vehicles with internal combustion engines (ICE) are real “all rounders”. In outdoor applications, for example, they must not only be able to quickly transport extremely heavy loads over long distances, but they must also be able to precisely maneuver their load and set it down in the tightest of spaces.

ZF transmissions meet all demands

The widely varying functions of material handling equipment create the highest demands on the driveline, in particular on the transmission which must be designed to cope with high torque engines and allow smooth gear shifts under full load, without interruption to the tractive effort.

Important for the manufacturer and the end user

Due to manufacturer’s requirements to keep their machines as small and manoeuvrable as possible, transmissions need to be designed for installation into limited spaces, this has been achieved with the ZF-ERGOPOWER transmissions.

Specially designed for Material Handling

With Ergopower ZF is offering a complete range of transmissions which feature this variety of functions: Apart from high flexibility and compact design, the transmissions from this range, which were specially designed for material handling vehicles with combustion engines, also have a highly developed electro-hydraulic control for fully automatic soft shifting.

Conclusion

ZF-ERGOPOWER offers important benefits to the OEM and the end user alike; offering low operating costs and ease of maintenance. The ZF EFFICIENCY PACKAGE can be offered for different applications in material handling equipment, for example: lift-trucks, Ro-Ro/terminal trucks, straddle carriers, reach stackers, airplane tow tractors and baggage handling equipment.

ZF EFFICIENCY PACKAGE

For improved efficiency and productivity ZF offers 5- or even 6-speed transmissions in addition to the standard 3- and 4-speed versions. ZF focuses on Direct Drive in order to improve fuel consumption, tractive effort, speed and productivity. Direct Drive is engaged in most driving conditions. The lock-up clutch is opened automatically only when really needed and therefore operator abuse is avoided.

ZF is a partner to manufacturers of material handling vehicles throughout the world.

- Cargotec • CMHA (ROK) • CVS (I) • Doosan (ROK)
- Douglas (GB) • Fantuzzi (I) • Fresia (I) • JBTC (USA)
- Godrej (IND) • Heli (CN) • Hyundai (ROK) • Kamag (D)
- Kion • Konecranes (FIN) • Mafi (D) • Meclift (FIN)
- Milan (BR) • MOL (B) • Noell (D) • Sahand (IR)
- Schopf (D) • Svetruck (S) • Taylor (USA) • Terberg (NL)
- TIL (IND) • TLD (F) • TREPEL (D) • TUG (USA)
- Zheijiang Hangcha (CN)
Power packs for material handling

The products of the fully automatic ZF-ERGOPower family are applicable for engine power up to 330 kW and thus match many different vehicle applications. Shifting is fully automatic with no interruption of the tractive effort.

Special design for material handling

The ZF-ERGOPower transmissions have been specially designed for the most versatile applications in combustion engine powered material handling equipment. By optimum matching of transmission hardware and electronic control, the ZF-ERGOPower units assure soft shift transitions, decisive criteria for practical applications.

User-friendly with electronic assistance

A new particularly user friendly feature of the latest compact ZF transmissions is the electronic inching feature. This offers a “creep function” which makes it easier to position loads with highest levels of accuracy.
Precise positioning with electronic inching

Also available in the ZF-ERGOPOWER series: Electronic inching. By actuating a pedal the driver can reduce the speed during operation to maneuver in a "creeper mode" without himself having to declutch or shift gear. This enables loads to be positioned sensitively and accurately to the millimeter.

The system

The expansion of functions to include electronic inching has become possible by the electro-hydraulic ZF-ERGOCONTROL which is also supplied by ZF and which ideally matches the functions of engine, converter and transmission. ZF-Ergocontrol works without mechanical linkage, but by a load sensor and the control unit. The CANbus-compatible transmission control unit has a diagnostic interface which simplifies service and maintenance. The controller software can be programmed not only specifically to the vehicle, but also according to the application, which makes the overall transmission package even more user-friendly.

Main product advantages

- Fully automatic powershift transmission
- Special and compact design for material handling applications (ratios, center-drop, installation dimensions)
- No tractive effort interruption during shifting by using proportional valves and highly intelligent software
- High sophisticated shift quality (soft and smooth shifting), developed with the know-how from ZF passenger car automatic transmissions
- High flexibility (different options)
- Various torque converters for different engines available
- Short- and long-drop gearboxes available
- Low noise level (high contact helical ground gears)
- Electronical inching possibility available

- Stiff and short rotating shafts – less deflexion
- Durable clutch packs with increased oil flow (optimized cooling)
- For WG 94 - WG 211 one PTO is standard
- For WG 131/ WG 161/ WG 171/ WG 191/ WG 211 a second PTO as an option available
- For WG 261 - WG 311 up to three PTOs possible
- Low weights
- Maintenance advantages because of standard parts between the different ranges
- Electronic system with self-diagnosis for easy maintenance
- Easy maintenance and repair (set right bearings, no shimming)

Easy handling, short cycling time, exact positioning of the material are just some requirements for modern material handling vehicles.

With ZF driveline technology for material handling, moving heavy loads could not be easier.
Engine Power Control via CAN possible (individual application process)

**Technichal data ZF-ERGOPOWER**

**Efficiency Package consisting of**

- Electronic control unit
- Electronic inching only in combination with CAN or with engine speed sensor (integrated in the transmission) and angle sensor
- Electronic control unit EST 65 / 24 V
- Efficiency Package consisting of torque converter with free-wheel

**Product features**

- For vehicles up to 23 t GVW (10 tons lifting capacity)
- 2 WG 94: 2 forward and 2 reverse gears
- 3 WG 94: 3 forward and 3 reverse gears
- Fully or semi-automatic gear shift control
- Powershiftable with proportional valves
- No tractive effort interruption
- Drop input / output
- 155 mm or 306 mm
- Standard engine dependent in-line PTO (only WG 94 long-drop), Standard short-drop version 155 mm, PTO offset upwards 105 mm
- Electronic inching only in combination with CAN or with engine speed sensor (integrated in the transmission) and angle sensor
- Electronic control unit EST 65 / 24 V
- Efficiency Package consisting of torque converter with free-wheel

**Applications: Lift-trucks, RoRo-, terminal- and yard-tractors, straddle carriers, airplane tow tractors, reachstackers**

**For various requirements and numerous classes of material handling equipment, ZF offers a finely graded range of transmissions.**

**Technical data ZF-ERGOPOWER**

<table>
<thead>
<tr>
<th>Transmission</th>
<th>short-drop</th>
<th>long-drop</th>
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<tbody>
<tr>
<td></td>
<td>WG 94</td>
<td>WG 115</td>
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<tr>
<td>Engine power (kW)</td>
<td>90</td>
<td>130</td>
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<td>Engine speed (rpm)</td>
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<td>PTO torque (Nm)</td>
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<td>GVW (to)</td>
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<td>Lifting capacity max. (to)</td>
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<tr>
<td>Center distance (mm)</td>
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<td>300</td>
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</table>

**WG 94 / 3 WG 94**

- Engine Power Control via CAN possible (individual application process)
- Efficiency Package available
- Electronic inching electronically controlled
- Standard engine dependent in-line PTO, second PTO optional
- Inching electronically controlled by EST-37 A, 24 V and angle sensor
- Efficiency Package available with converter lock-up

**WG 115/130/160/161/171**

- Engine Power Control via CAN possible (individual application process)
- Efficiency Package available
- Electronic inching electronically controlled
- Standard engine dependent in-line PTO, second PTO optional
- Inching electronically controlled by EST-37 A, 24 V and angle sensor
- Efficiency Package available with converter lock-up

**WG 190/191/210/211**

- Engine Power Control via CAN possible (individual application process)
- Efficiency Package available
- Electronic inching electronically controlled
- Standard engine dependent in-line PTO, second PTO optional
- Inching electronically controlled by EST-37 A, 24 V and angle sensor
- Efficiency Package available with converter lock-up

**WG 260/261/310/311**

- Engine Power Control via CAN possible (individual application process)
- Efficiency Package available
- Electronic inching electronically controlled
- Standard engine dependent in-line PTO, second and third PTO optional
- Inching electronically controlled by EST-37 A, 24 V and angle sensor
- Efficiency Package available with converter lock-up